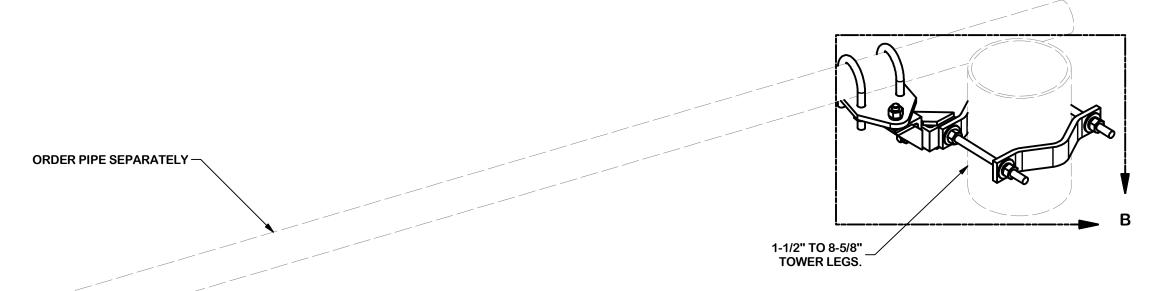
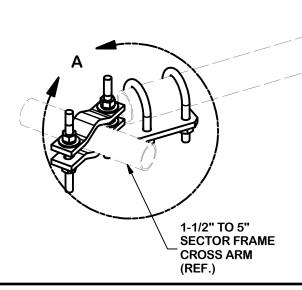
PARTS LIST									
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.			
1	2	X-SPTB278	SLIDING PIPE TIE BACK PLATE	5 1/2 in	5.70	11.40			
2	2 2 X-TBCA TIE BACK CLIP ANGLE					4.01			
3	2 MCP		CLAMP HALF 1/2" THICK, 11-5/8" LONG	12 1/16 in	3.59	7.19			
4	4 4 DCP 1/2" THICK, 5-3/4" CNTER TO CENTER CLAMP HALF 8 1/8 in					9.45			
5 2 G58R-12 5/8" x 12"			5/8" x 12" THREADED ROD (HDG.)		1.05	2.09			
6	4	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	2.79			
7	7 4 X-UB5300 5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)				1.15	4.60			
8	8 4 G5804 5/8" x 4" HD0		5/8" x 4" HDG HEX BOLT GR5		0.44	1.78			
9	2	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	0.54			
10	0 10 G58FW 5/8" HDG USS FLATWASHER 1/8 in		1/8 in	0.07	0.70				
11	18	G58LW	5/8" HDG LOCKWASHER		0.03	0.47			
12	20	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	2.60			
					TOTAL WT. #	47.61			





## **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

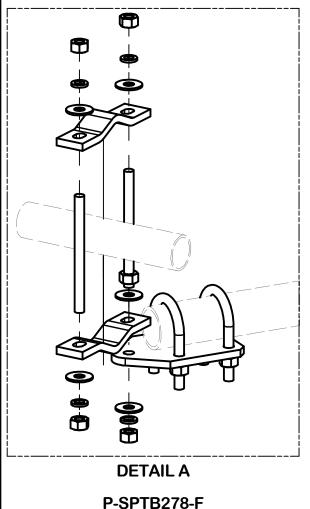
SLIDING PIPE TIE BACK ASSEMBLY (NO PIPE)



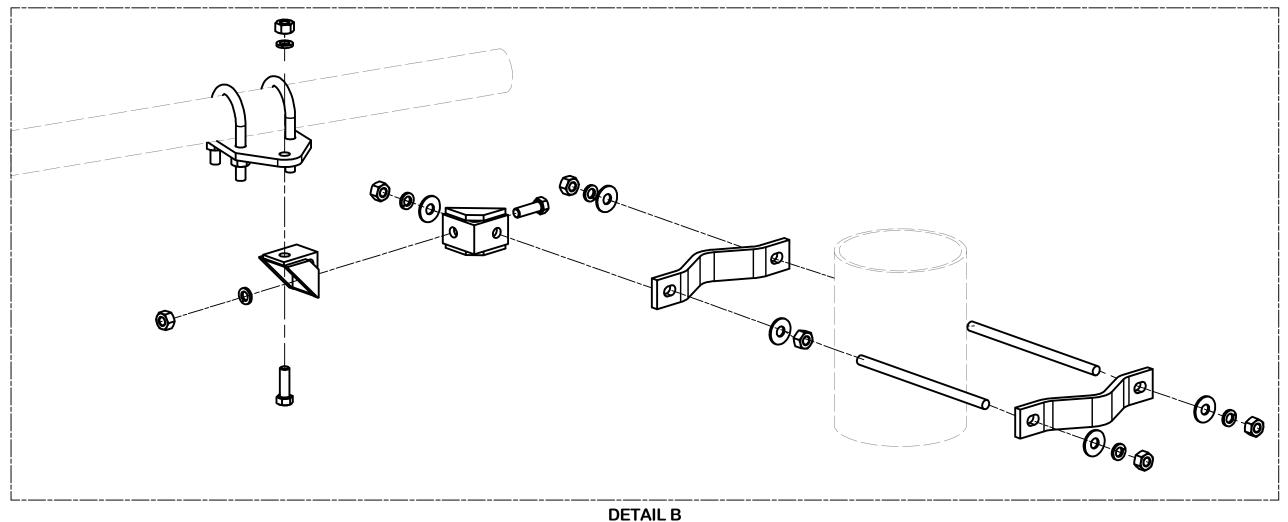
Engineering Support Team: 1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

							<u> </u>	CONTRACTOR	
CPD NO.		Ο.	DRAWN BY		ENG. APPROVAL		PART NO.		
			CSL	1/7/2020				SPTB278-NP	
	CLASS	SUB	DRAWING USAGE		CHECKED BY		DWG. NO.		
	87			OMER	BMC	2/19/2019		SPTR278-NP	

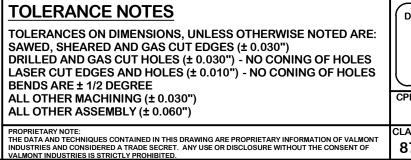


P-SPTB278-F



P-SPTB278-B

## **SEE PAGE 3 FOR HARDWARE DETAILS**



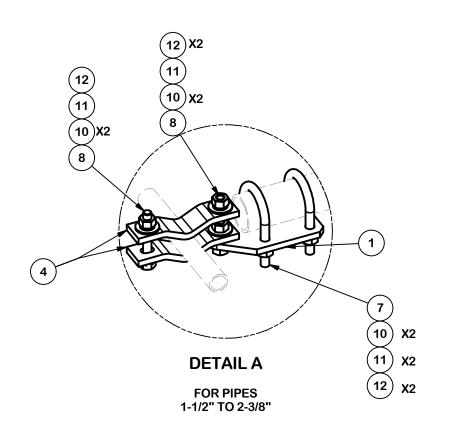
DESCRIPTION **SLIDING PIPE** TIE BACK ASSEMBLY (NO PIPE)

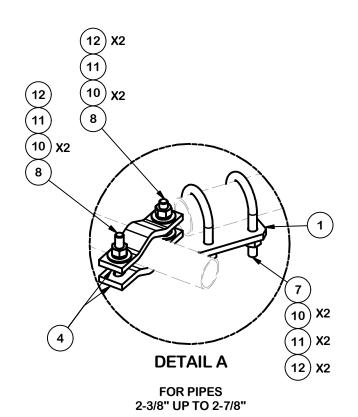


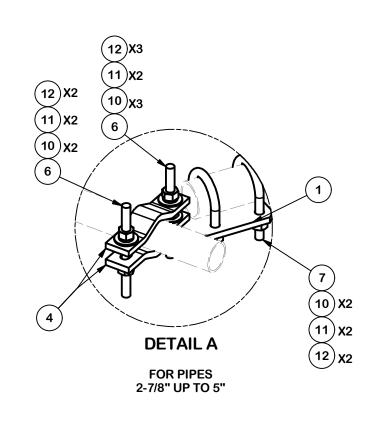
Engineering Support Team: 1-888-753-7446

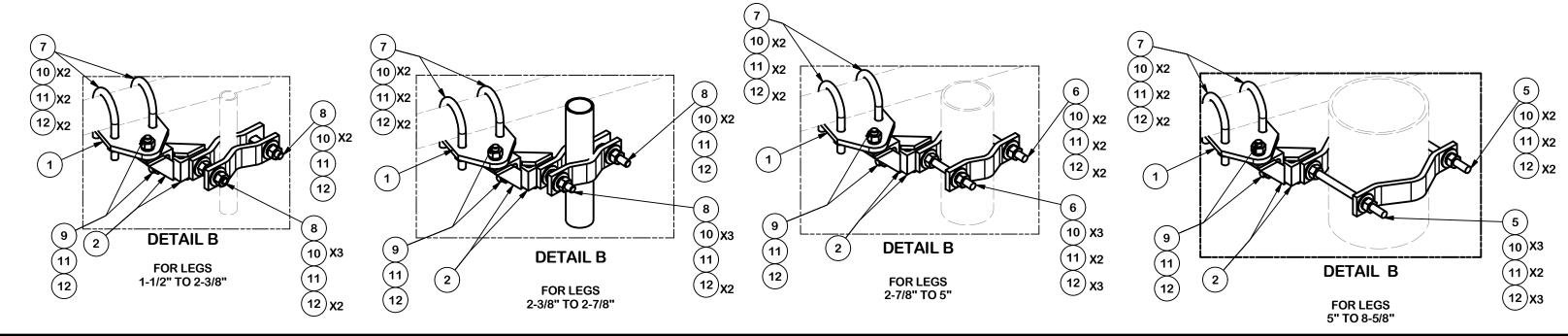
Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

						Z valident V competition			
PD NO.		DRAWN BY		ENG. APP	ROVAL	PART NO.			
		CSL	1/7/2020			SPTB278-NP			
ASS	SUB	DRAWING USAGE		CHECKED BY		DWG. NO.			
37	02	CUST	<b>TOMER</b>	BMC	2/19/2019	SPTB278-NP			









## **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ( $\pm\,0.030$ ") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

**ALL OTHER MACHINING (± 0.030")** ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
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DESCRIPTION **SLIDING PIPE TIE BACK ASSEMBLY** (NO PIPE)

A valmont ♥ common

Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO. CLASS

02

87

DRAWN BY **CSL** 1/7/2020 DRAWING USAGE

**CUSTOMER** 

DWG. NO. CHECKED BY

2/19/2019

ENG. APPROVAL

**BMC** 

PART NO. SPTB278-NP

SPTB278-NP

OF PAGE